

Digital Controller Modul DCM

Scope of Supply

Amplifier in DIN-Rail Mount enclosure
with plug-in terminals,

Standard (Option U):

4 voltage outputs, no current output

Variants

C: 4 voltage outputs,
1 current output 4...20 mA,
(for individual use)

CC: 4 voltage outputs,
2 current outputs 4...20 mA,
(fixed wired)

P: In combination with preamplifier PAM2

V: Customer-specific preferences

Additional Accessories

F: Potentially explosive atmospheres:
Use with safety barriers

J: Strain gauge supply
voltage 5 V DC

T: Front panel incl. steel bracket

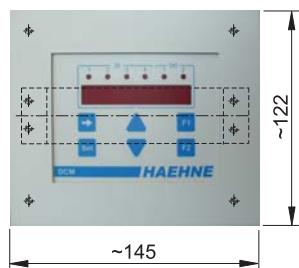
G2: Steel sheet housing with door
and viewing window



Special Features

- Two independent strain gauge amplifiers with 24-bit Σ-Δ ADC
- 6 analog inputs (± 10 V)
- 4 analog outputs with 16-bit resolution
- 2 Relay outputs with short reaction time (max. 1 ms)
- Low cycle time for high speed applications (0,52 ms)
- Flexible designation of inputs and outputs
- 8-digit digital display
- Power supply and signal outputs galvanically isolated

Option T



Option G2

height 300 mm
width 200 mm
depth 120 mm



The DCM module is a digital multi-function amplifier for two strain gauge sensors and designed for processing of additional analog signals. The system can be used for various tasks occurring in the area of force and web tension measurement. The inputs and outputs can be flexibly assigned to the signals. Process signals are captured and various control signals are generated.

The DCM has been designed for DIN-rail mounting or mounting to plate assembly in electrical cabinets. Front panel mounting is available as an option.

Numerous uses such as:

- 2-channel amplifier
- Amplifier with the following adjustment options
 - External zero adjust
 - Limit force monitoring
 - Press tonnage monitoring
 - Wrap angle correction
 - XY-sensor signal analysis
- Closed loop controller with various programmable control modes
- Adder for several voltage signals

Ordering example

DCM-C

Type

Variants / Options

Composition

- DIN-Rail Mount Enclosure with integrated 8-digit display
- Operator panel with 6 keys
- Plug-in terminal blocks
- 6 Status LED's

**Dimensions**

Incl. terminal blocks Length × Height × Depth
in mm: 100 × 105 × 110

Technical Data**Amplifier**

Strain gauge excitation supply	Voltage	10 V DC
	Option J	5 V DC
	max. current	160 mA

Zero adjust compensation voltage	entire input voltage range	
---	----------------------------	--

Total amplification	Adjustment range	100...30.000 V/V
	Standard factory adjustment	667 V/V

Signal outputs	Voltage	- 10...0...+ 10 V
	min. load resistance	5 kΩ
	Signal rising time (10...90 %)	from 1,5 ms to 9999 ms

Voltage/Current Converter

Signal input	Voltage (V_6)	0...+ 10 V
Signal output	Current (I_1)	4...20 mA
	max. load resistance	600 Ω

Controller

Signal inputs	6 Voltage inputs	- 10...0...+ 10 V
	4 digital inputs	optocoupler 24 V DC
Signal outputs	4 voltage outputs	- 10...0...+ 10 V
	min. load resistance	5 kΩ
	Reference voltage	10 V ± 0,02 %
	2 digital outputs	Reed Relay SPNO

Temperature range	0...60 °C
--------------------------	-----------

Terminal cross section	AWG 22-12
-------------------------------	-----------

Standard enclosure protection	IP 20
--------------------------------------	-------

Power supply voltage *	Voltage	24 V DC, ± 10 %
	Current consumption (at 24 V):	approx. 200 mA

*) The power supply voltage must be grounded. In the power supply loop the current of the supply voltage should not exceed 500 mA.